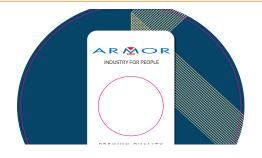


TECHNICAL DATA SHEET ABS RANGE | ABS-KEVLAR500 ARMOR



APPLICATIONS

The combination of a precise dosage of aramid fibers and selecting their size provide excellent features of ABS parts printed without nozzle clotting. The abrasive phenomenon is less important compared to the corresponding carbon fibers composites. Printing settings are compatible with most 3D printers equipped with heating plate.

Advantages: light printed parts. Low warping during printing. Increased resistance to friction and shocks. The printed parts are less brittle than carbon ABS parts. Weakly flammable fibers (degradation > 500 ° C). The aramid fibers are UV and moisture sensitive.

More information

Featured Object:



ABS-KEVLAR500 ARMOR available in 2 diameters

HEALTH & SAFETY

ABS-KEVLAR500 ARMOR filaments are not hazardous for health. However, as short fibers and dust, in case of peeling or sanding, ABS filament may cause skin, eyes and respiratory tract irritation. Moreover, the low size of fibers can cause sometimes allergies. Users must wear individual protection equipment (mask, gloves...) in case of sanding or milling the printed pieces. Consult MSDS for more data.

ABS can lead to COV production during printing process (styrene derivatives). Ensure a working area equipped with air extraction or suitable protection. Always refers to MSDS prior handling.

More information



Spools packed in individual boxes under vacuum with desiccant. Product supplied with batch number and material traceability. Spools of 300g, 750g and 2.2kg are available on our store. Other spools are available on request (up to 25 kg).

Product Information	Units	Method	Result
Printing Temperature Plateform Temperature Nozzle Printing Speed Linear Weight Ø 1.75 Linear Weight Ø 2.85	[°C] [°C] ['mm/s] [°C] [g/m] [g/m]		250 - 270 90 - 110 0.5 (>0.4) 50 - 70 2.50 6.50
Thermal and Mechanical Properties	Units	Method	Result
Tg DTUL Flammability Density Tensile Modulus Flexural Modulus Elongation at Break	[°C] [°C] [JL 94@1.6mm] [g/cm³] [Mpa] [Mpa] [%]	ISO 1183 ISO 527 ISO 178 ISO 527	101 90 HB 1.08 2 400 2 300 7.5
Filler	Units	Norms	Result
Mean Lenght Mono Fiber Diameter Fibers > 100 μm Fibers Population	μm μm % Unit/g of filament	- - -	215 10 +/- 2 70 5.0 x E6

Head Office ARMOR SAS 20 rue Chevreul - CS 90508 44105 Nantes CEDEX 4 - FRANCE Tél. : +33 (0)2 40 38 41 48 - Email : contact@owa3d.com

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