

# 3D-printing of metal by wire DED

### WAAM -

wire arc additive manufacturing



integration of different welding sources possible

## LASER -

additive manufacturing



wire-based laser system with 2kW

# 3D-printing of plastic pellets by





extrusion unit with patented bypass





5-axis 3D printing





7-axis hybrid system



**P700** 



diameter Ø 700 mm

Z - dimensions 450 mm

P1020

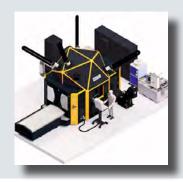


#### workpiece size

X- / Y-dimensions 1000 mm x 1000 mm

Z - dimensions 600 mm

P1430

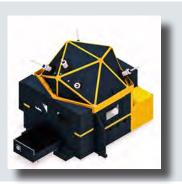


#### workpiece size

X- / Y-dimensions 1400 mm x 1400 mm

Z - dimensions 700 mm

P2040



#### workpiece size

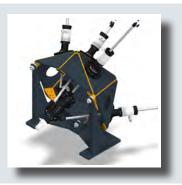
X- / Y-dimensions 2000 mm x 2000 mm

Z - dimensions 1000 mm





# workspace size workspace diameter Ø 200 mm Z - dimensions 100 mm



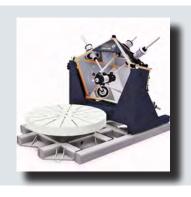
**PM200** 

workspace size		
workspace diameter	Ø 800 mm	
Z - dimensions	100 mm	



PM800

workspace size		
workspace diameter	Ø 1000 mm	
Z - dimensions	800 mm	



**PM1000** 

workspace size		
workspace diameter	Ø 2000 mm	
Z - dimensions	1000 mm	



PM2000

#### MoRe - mobile repair factory

- PM800 integrated in special container
- Hybrid machining capabilities in a container, available in both vertical and horizontal orientations
- For exceptionally large workpieces, the machine can be easily removed from the container



#### **MSF** - mobile smart factory

- Quickly transportable and deployable container
- Encompasses the complete process chain, including specific pre- and post-processing
- Features a 6-axis hybrid machine capable of both additive (WAAM) and subtractive manufacturing



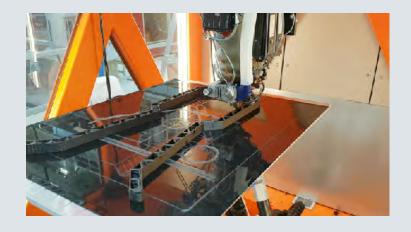






#### **3D - printing of large structures**

- up to 1 m/s table speed
- 6-axis parallel kinematics
- Z-adjustment plasticizing unit
- patented bypass nozzle concept for volume flow control
- High discharge capacity of up to 18 kg/h



#### material management

- predrying
- automatic material supply
- regranulation



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