Better than 3D-printed... MasterPrinted!





MasterPrint Continuous Filament

Program, Simulate, 3D Print and Overprint with Ingersoll Machine Tools' new Additive Manufacturing Robotic Solution.

MasterPrint Continuous Filament is Ingersoll Machine Tools' new family of continuous filament Additive Manufacturing equipment that provides your company with the ability to program, simulate, 3D-print new parts or overprint existing pieces.

MasterPrint Continuous Filament uses 6 axes industrial robots and a rotary table as 7th axis to accurately position a printing module consisting of a carbon fiber filament extruder, a touch-free material tensioning and an auxiliary general-purpose extruder (FFF, fused filament fabrication technology, patent pending).

MasterPrint Continuous Filament has been designed, built and tested at the Ingersoll U.S. headquarters in Rockford, Illinois, in partnership with the *University of South Carolina* (Columbia, SC) and *TIGHITCO* (Charleston, SC).

MasterPrint Continuous Filament is aimed at the *fast prototyping* and *durable tools* manufacturing needs of the aerospace sector, but can serve a wider market wherever printing and overprinting cheaply, quickly and reliably is required.

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MasterPrint Continuous Filament differentiates from the competitors' line-up through core-distinctive features that have made Ingersoll's products easily recognizable and greatly appreciated by the market

1. Flexibility

ability to print brand new complex geometries or overprint pieces produced with equipment other than Ingersoll's (alien parts)

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2. Siemens 840D

the standard control for the manufacturing industry, well known by all your operators and maintenance crews:

•Controls all 7 axes for smooth synchronous printing

•Controls extruder motors, heaters, tensioners

•Manages safety guarding and Cartesian Monitoring

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3. seamless programming environment

a comprehensive SW suite to seamlessly program and simulate all manufacturing operations, covering:

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Toolpath generation

Post-processing

- Machine simulation
- •NC Program creation





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4. Simplicity, Safety and Ergonomics

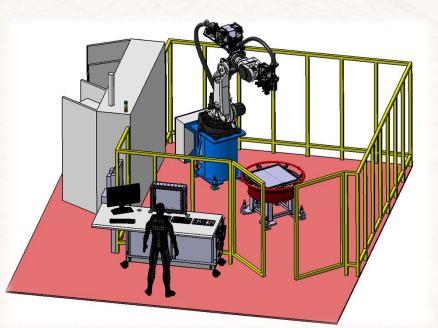
no large enclosures, but open-air printing

perimeter guarding for total protection. Safe, easy and convenient access to the workzone in *maintenance mode* with HT8 control pendant

zone management

single robot operating in multiple zones multiple robots sharing multiple zones

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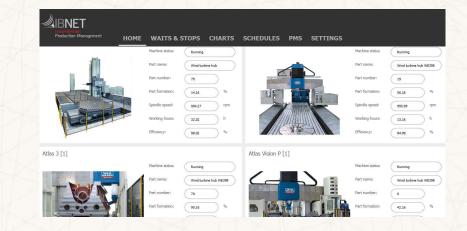




remote process/equipment monitoring and pre-emptive maintenance with Ingersoll IB-NET

compliance with U.S. and E.U. (CE) regulations and certifications

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5. Pre Sale and Post Sale support

Pre-sale

Print/overprint your part with *MasterPrint Continuous Filament* at Ingersoll's Development Center

Let your operators and maintenance crews experience *MasterPrint Continuous Filament* at Ingersoll's Development Center

Post Sale

develop your 3D print process with *MasterPrint Continuous Filament* at Ingersoll's Development Center before receiving your *MasterPrint*

train your operators and maintenance crews with *MasterPrint Continuous Filament* at Ingersoll's Development Center before receiving your *MasterPrint*

develop the 3D print process of new parts on your new *MasterPrint Continuous Filament* with the support and supervision of Ingersoll's Process Engineers at your site



Machine Tools





Ingersoll Machine Tools Inc.

Since its inception in 1891, *Ingersoll Machine Tools Inc.* has been an iconic name in the *milling machines* sector, serving successfully the defense and then the newborn aeronautics / aerospace industry.

During the 1990s Ingersoll pioneered the *automatic fiber placement* and the *automatic tape laying* technologies for composite manufacturing, and became one of the leaders for this market after its acquisition by the European holding *Camozzi Group* in 2003.

By 2015, the expertise, methodologies and techniques acquired in developing composite manufacturing served as an extraordinary and effective technological springboard that allowed Ingersoll to enter the *additive manufacturing* sector and to immediately diversify from the competition with its offer of *wide-and-high additive manufacturing (WHAM) 3D printers* that completes and complements its composite and subtractive products portfolio.



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