

Better than 3D-printed... MasterPrinted!



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MasterPrint Robotic

Program, Simulate, 3D Print and Mill with Ingersoll Machine Tools' new Robotic Additive Manufacturing Solution

MasterPrint Robotic is Ingersoll Machine Tools' new family of Additive Manufacturing Robots that provide your company with the ability to program, simulate, 3D print and mill wide-and-high composite parts in a single piece.

MasterPrint Robotic has been designed, built and tested in the dedicated Development Center at the Ingersoll U.S. headquarters in Rockford, Illinois.

MasterPrint Robotic is aimed both at the *fast prototyping* and *durable molds* manufacturing needs of the aerospace and naval sectors, but can serve a wider market, wherever printing cost effectively, quickly, reliably wide-and-high parts is a requirement.

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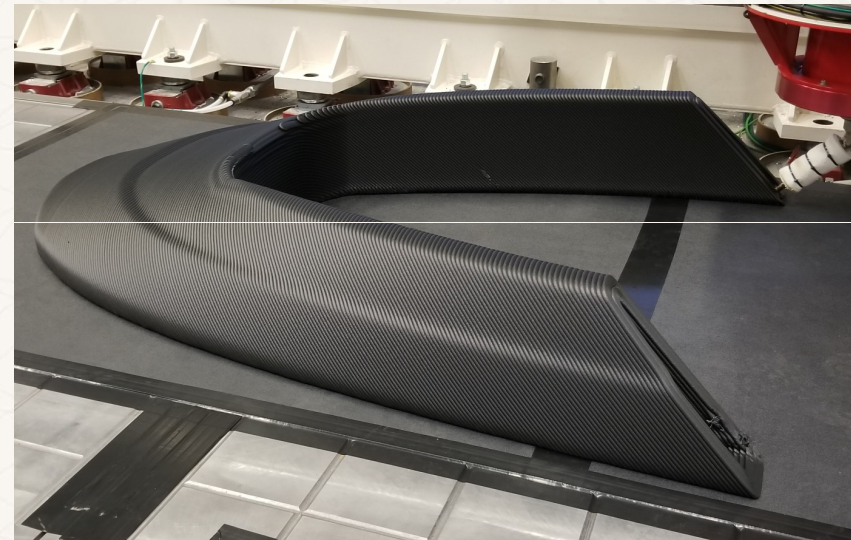
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MasterPrint Robotic differentiates from the competitors' line-up through **core-distinctive features** that have made Ingersoll's products easily recognizable and greatly appreciated by the market

1. Flexibility - to manufacture durable tools of complex geometry, with

a **family of variable-angle nozzles** to print at any orientation

a **wide range of materials** to print with, starting from simple pellets: ABS, ULTEM/PEI, PPS/PEEK, PPSU-PESU, Nylon, Polycarbonate (PC), Polystyrene (HIPS) ...



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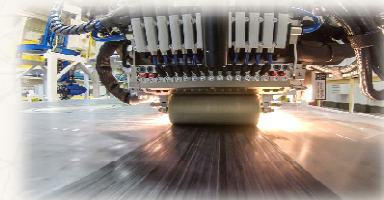
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MasterPrint Robotic 's core-distinctive features

2. An Hybrid System - to expand and upgrade your equipment just with the tools you need

multiple modules all exchanged with and handled by a single robotic positioner :

- 3D Printing
- milling
- fiber placing
- tape laying
- inspection
- trimming



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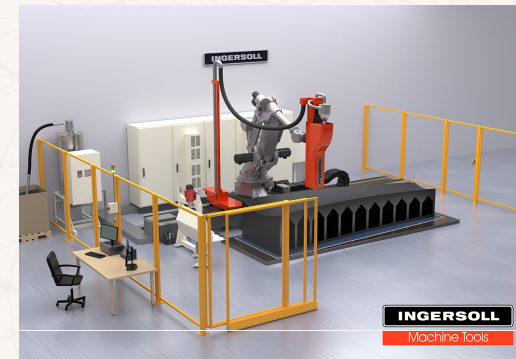
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MasterPrint Robotic 's core-distinctive features

3. Capacity - to manufacture wide and high parts in a single piece, using

extensive working volumes starting from 6 m long, 1.5 m high, 1 m wide

large flow extruders of 150 – 300 - 500 lbs/h fed by equal size **dryer equipment**



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MasterPrint Robotic's core-distinctive features

4. The Siemens 840D CNC

the standard control for the manufacturing industry, well known by all your operators and maintenance crews:

- Control direct and reverse kinematic
- Controls all 7 axes
- Controls all modules
- Manages safety guarding and Cartesian Monitoring



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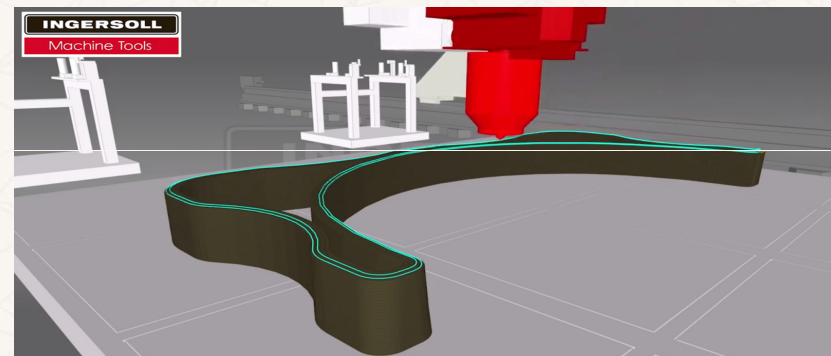
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MasterPrint Robotic 's core-distinctive features

5. A Seamless programming environment

a comprehensive SW suite to seamlessly program and simulate all manufacturing operations, covering:

- Tool-path generation
- Post-processing
- Machine simulation
- NC Program creation



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MasterPrint Robotic's core-distinctive features

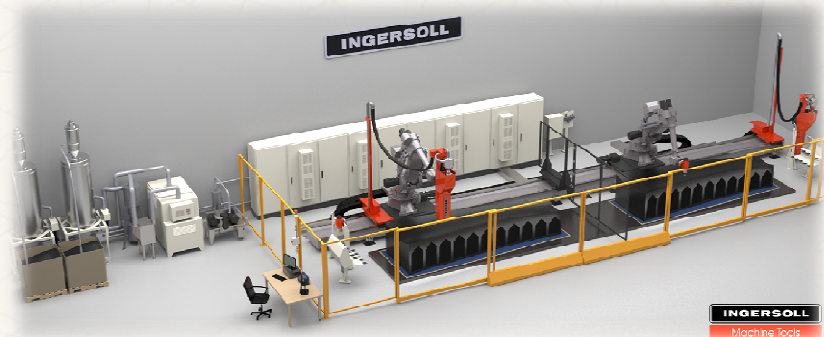
5. Simplicity, Safety and Ergonomics

perimeter guarding for total protection.
Safe, easy and convenient access to the
workzone in *maintenance mode* with HT8
control pendant

zone management

single robot operating in multiple zones

multiple robots sharing multiple zones



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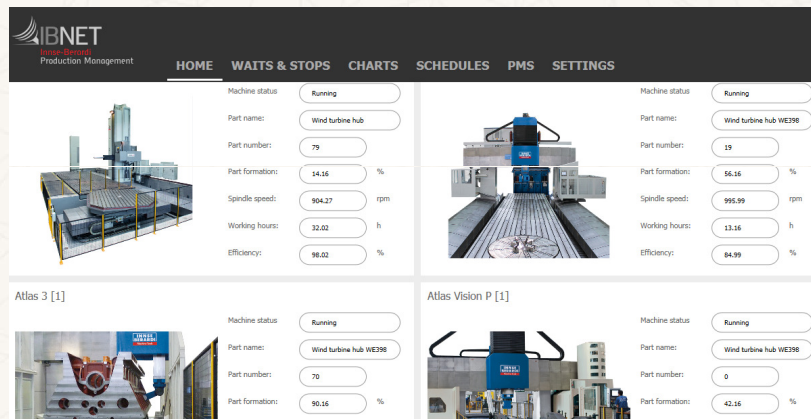


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MasterPrint Robotic's core-distinctive features

remote process/equipment monitoring and
pre-emptive maintenance with **Ingersoll IB-**
NET

compliance with **U.S. and E.U. (CE) regulations**
and certifications



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MasterPrint Robotic 's core-distinctive features

7. Pre Sale and Post Sale support

Pre-sale

test and characterize your print-material with our **MasterPrint Robotic** at Ingersoll Development Center

print and mill your part with **MasterPrint Robotic** at Ingersoll's Development Center

Let your operators and maintenance crews experience **MasterPrint Robotic** at Ingersoll's Development Center

Post Sale

develop your 3D print process with **MasterPrint Robotic** at Ingersoll's Development Center before receiving your **MasterPrint Robotic**

train your operators and maintenance crews with **MasterPrint Robotic** at Ingersoll's Development Center before receiving your **MasterPrint Robotic**

develop the 3D print process of new parts on your new **MasterPrint Robotic** with the support and supervision of Ingersoll's Process Engineers at your site

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Ingersoll Machine Tools Inc.

Since its inception in 1891, **Ingersoll Machine Tools Inc.** has been an iconic name in the **milling machines** sector, serving successfully the defense and then the newborn aeronautics / aerospace industry.

During the 1990s Ingersoll pioneered the **automatic fiber placement** and the **automatic tape laying** technologies for composite manufacturing, and became one of the leaders for this market after its acquisition by the European holding **Camozzi Group** in 2003.

By 2015, the expertise, methodologies and techniques acquired in developing composite manufacturing served as an extraordinary and effective technological springboard that allowed Ingersoll to enter the **additive manufacturing** sector and to immediately diversify from the competition with its offer of **wide-and-high additive manufacturing (WHAM) 3D printers** that completes and complements its composite and subtractive products portfolio.



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