







COMPACT

# Fusion Factory

## for BASF Ultrafuse 316L

Ultrafuse® 316L is an innovative filament to produce 316L grade stainless steel parts. It is designed for ultimate ease of handling on conventional Fused Filament Fabrication 3D printers. BASF Ultrafuse® 316L combines greater freedom of design with a lower total cost of ownership – printing metal parts easier, faster and affordable.

### GENERAL

**Dimension (WxDxH)** 1.200 mm x 1.200 mm x 2.000 mm

**Connection** 400 V / 32 A

Complete time for debindung & sintering < 24h

### CATALYTIC DEBINDING UNIT

Max. temperature 1.550 °C

Working volume 150 mm x 150 mm x 150 mm

Gas flow Nitrogen, 0 ... 101/min



### Acid flow

0 ... 3 ml/min

The system is also available as Single Debinding System with extended working space 250 mm x 250 mm x 250 mm

### SINTER FURNACE

Max. temperature 1.550 °C

Working volume 150mm x 150mm x 150mm

**Atmospheres** Nitrogen, Hydrogen, Vacuum, Air

The system is also available as Single Furnace System with extended working space 250 mm x 250 mm x 250 mm

# **Contact** Us

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