



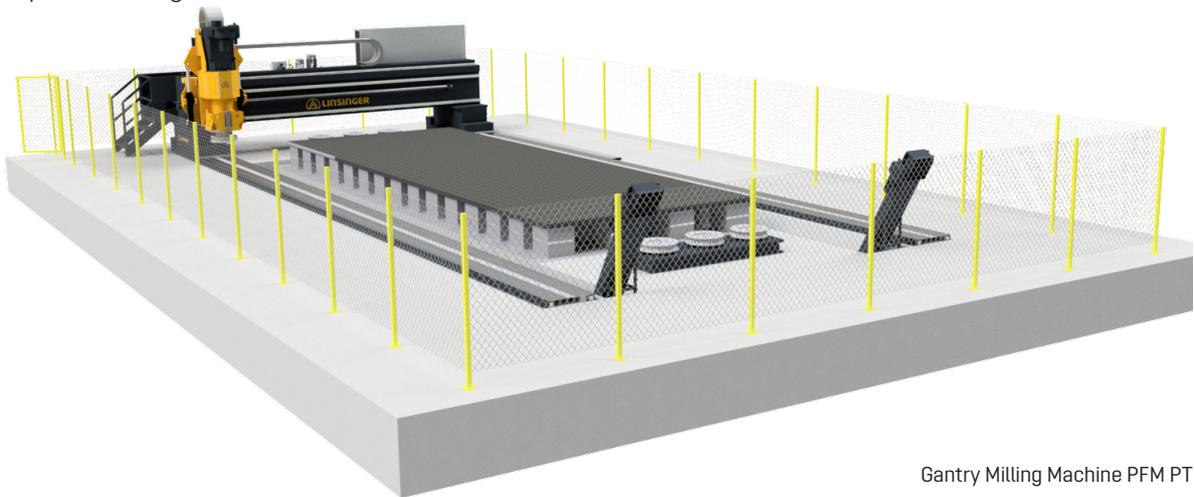
4-Side Plate Edge Milling Machine – PFM FALCON

PROFIT FROM OUR TOOL EXPERTISE

Linsinger's latest plate edge milling machine generation PFM PT enables edge preparation on all 4 sides (2 longitudinal + 2 cross sides) of a plate in one clamping. Our proven **"Linsinger Thick Chip Milling Technology"** ensures high feed and output rates at lowest possible tooling cost.

Due to the gantry milling concept and the magnetic clamping units, highest flexibility is given and even complex plate shapes such as trapezoidal and curved plates (e.g. for the vessel and wind tower industry) can be processed. For non-magnetic and complex materials such as Stainless Steel, High alloyed steels, Duplex and Super-Duplex grades, special clamping tables are available. Optional minimum quantity lubricant spray nozzles ensure economic machining even of these materials.

The machine covers plate dimensions of up to 12,000 x 4,200mm (39,5 x 13,75ft) with wall thicknesses from 10mm up to 200mm (0,4 – 8") - larger plate dimensions upon request. The high-power reserves of the machine ensure maximum torque and high feed rates even when heavy plates are milled. Various profile types (N/V/X/Y/J) can be realized. The proven copying function of the milling unit ensures a constant web-flow along the plate edge, even on heavily bent plates of high thickness.



Gantry Milling Machine PFM PT

YOUR BENEFITS:

- High feed rates and low tool cost with **"Linsinger Thick Chip Milling Technology"**
- All 4 sides of a plate are machined in one clamping
- Automatic machine setup for each plate dimension
- Different profiles on each edge possible
- Precise and fast welded seam preparation
- Various kinds of profiles available (V/X/Y/J...)
- Automatic tool changer function available
- Milling of various plate geometries (trapezoidal, curved) possible

TECHNICAL DATA

Cycle Time
20min

12,000 x 3,000mm
(40ft x 10ft)
t = 50mm (2")

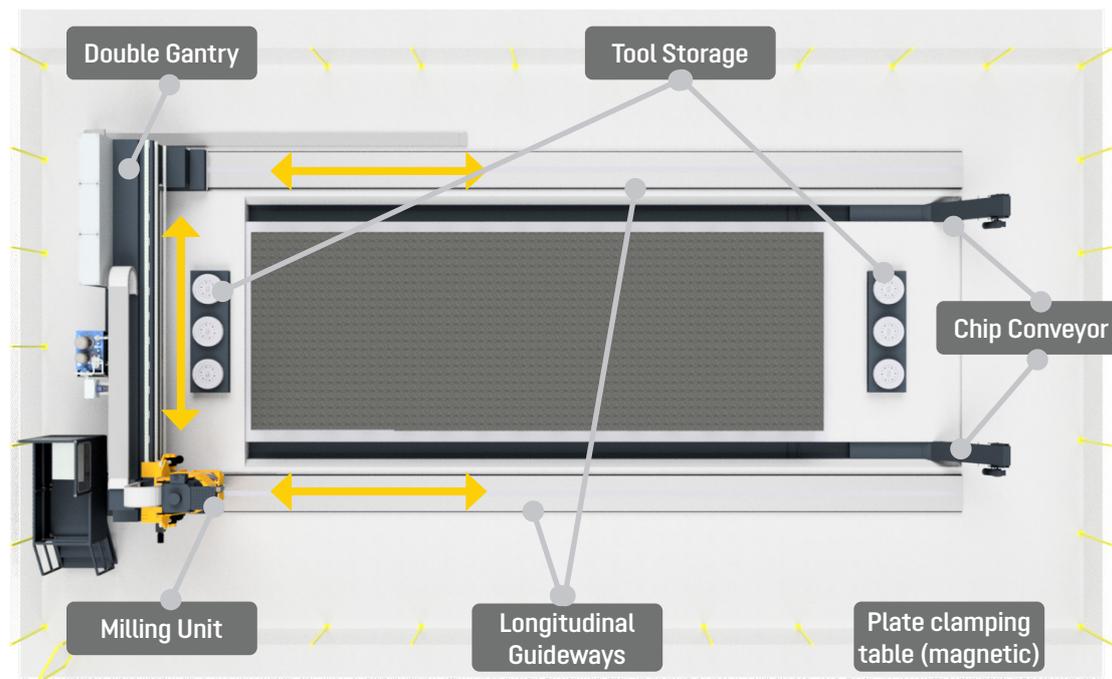
Carbon Steel

LINSINGER 4-SIDE PLATE EDGE MILLING MACHINE – PFM FALCON

APPLICABLE FOR:

PFM FALCON ONE

PLATE DIMENSION	12,000 x 4,200mm (39,5 x 13,75ft) - Larger dimensions possible
PLATE THICKNESS	10mm up to 200mm (0,4 – 8")
MATERIAL	Carbon Steel, Stainless Steel, High Alloyed Materials



AVAILABLE OPTIONS

- Milling of Stainless Steel
- Alternative clamping solutions for Stainless Steel
- Surface milling function
- Milling of curved & trapezoidal plates



Sandwich Head

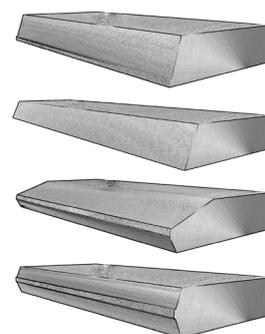
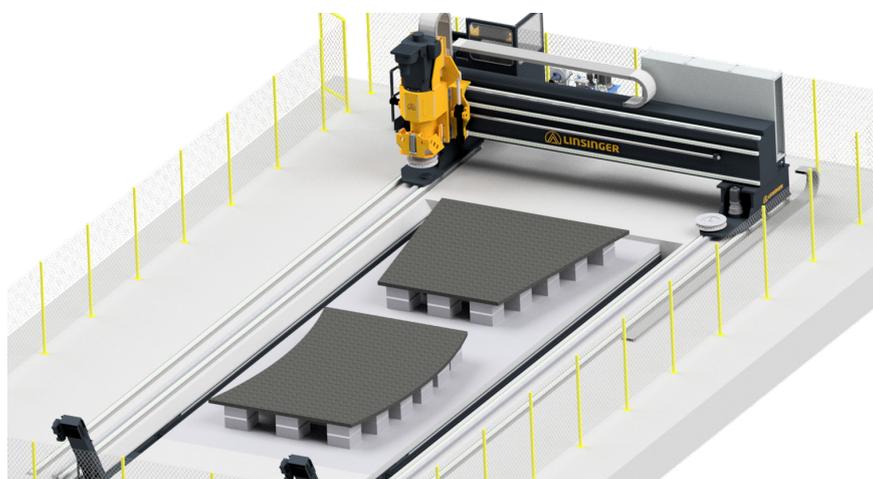


Plate Edge Profiles



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LINSINGER Maschinenbau Gesellschaft m. b. H. • Dr. Linsinger Straße 23-24 • A-4662 Steyrermühl
 Tel.: +43 (0) 76 13/88 40 • Fax: +43 (0) 76 13/88 40-951 • E-Mail: maschinenbau@linsinger.com • www.linsinger.com